# LAMBIENT TECHNOLOGIES CORPORATE OVERVIEW 2024

PRECISION CURE MEASUREMENT SOLUTIONS FOR R&D, QA/QC AND MANUFACTURING https://lambient.com

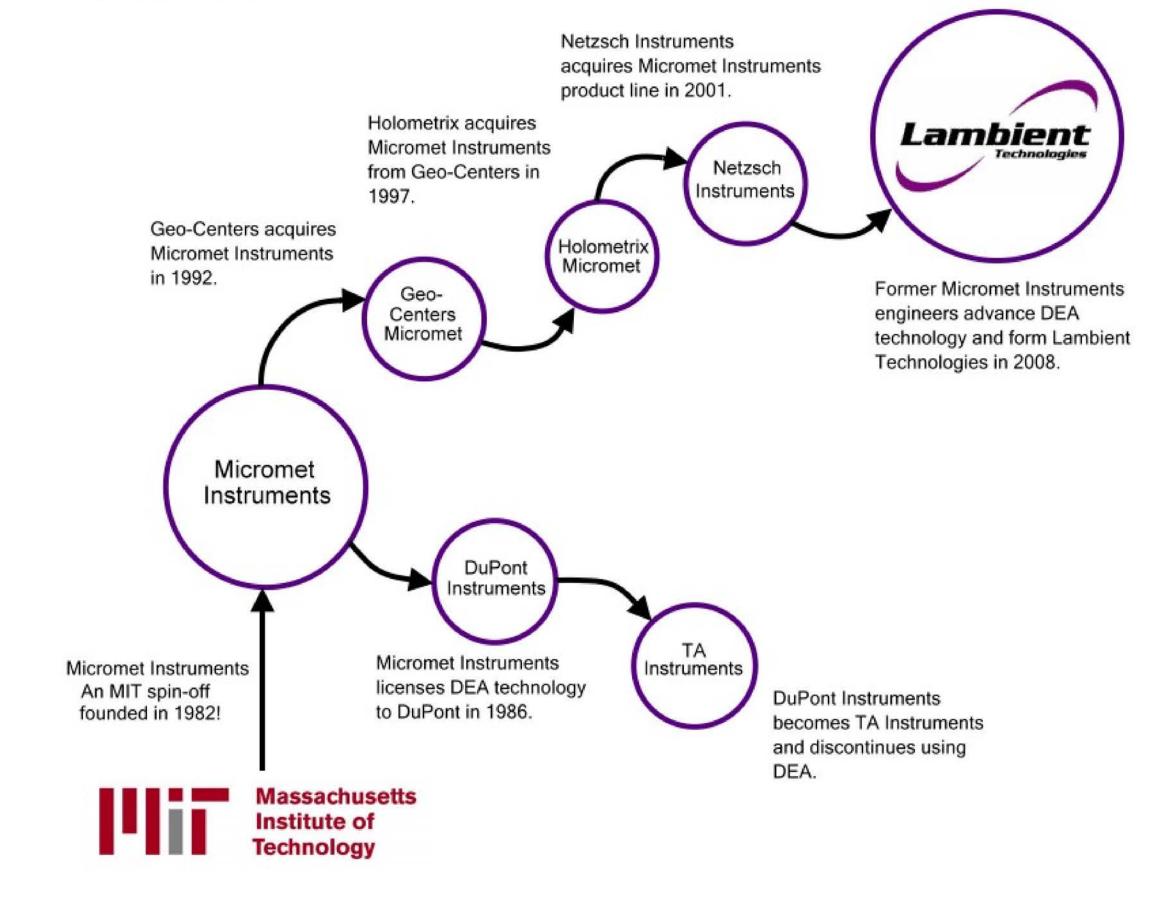




### **OUR BACKGROUND**

- Founded in 2008
- Located in Cambridge, Massachusetts, USA
- Commercializes DEA technology developed at the Massachusetts Institute of Technology
- Has worldwide presence with distributors in USA,
   Europe, Asia, and Australia
- Huan Lee and Stephen Pomeroy, Principals

### **OUR HISTORY**



### **OUR DISTRIBUTORS**





**United Kingdom** 



Central Europe



Republic of Korea



Japan



Taiwan and China



Australia/New Zealand

### **OUR CUSTOMERS**

- Manufacturers of raw resins and materials
- Suppliers of monomers, resins and catalysts
- Suppliers of adhesives, paints and coatings
- Manufacturers of pre-impregnated (pre-preg) composites, Bulk Molding Compound (BMC), Sheet Molding Compound (SMC), Epoxy Molding Compound (EMC), Carbon-fiber/ glass-fiber/Kevlar-fiber sheets or laminates
- Manufacturers of composite end products
- Aircraft manufacturers
- Automobile manufacturers
- Electronics manufacturers
- Consumer products
- Government agencies with R&D



### **OUR ADVANTAGES**

- Longest experience with cure monitoring in the industry (40+ years)
- Knowledge based on rigorous physics of curing thermosets
- Extensive library of application notes
- Products developed, designed and tested in-house
- Products manufactured in the United States
- Products sold by experienced representatives around the world
- Customer support by the engineers who developed the products
- Sample testing capability ensures our products work with customer's materials

### OUR ADDED VALUE AND BENEFITS

- Saves time, effort, and expense
- Instruments and software are easy to use
- Sample preparation is simple
- Sensors are rugged and can be used in presses, molds, or ovens
- Samples can be applied to sensors in many forms
- Materials can be tested with production process configurations
- Materials can be tested under production process conditions
- Provides knowledge about cure state
- DEA measures the effects of chemistry and formulation
- DEA measures the effects of time, temperature and other process parameters
- DEA improves quality
- Allows same measurement in R&D, QA/QC, and manufacturing

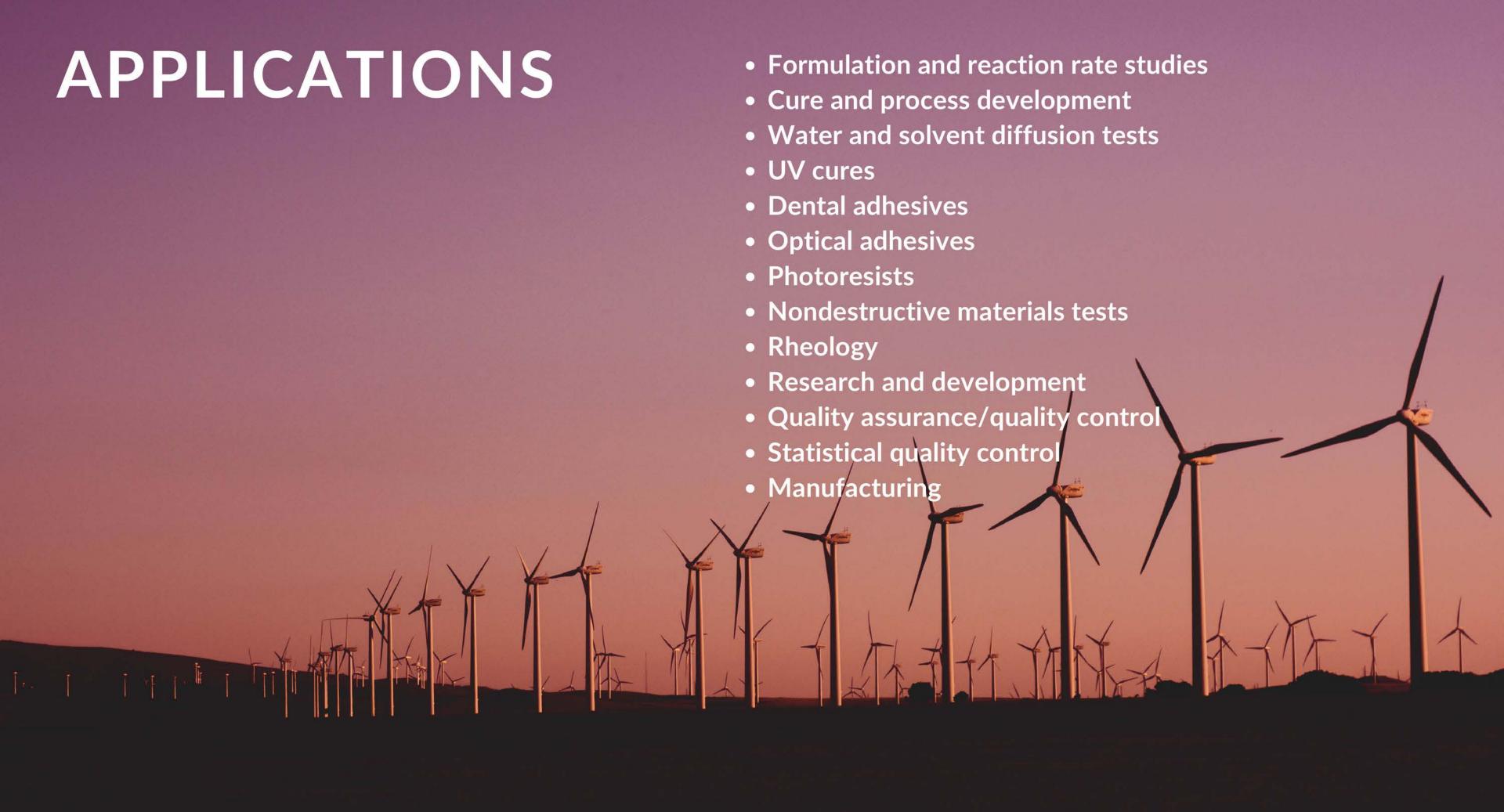
## MATERIALS

- Epoxies/Acrylics
- Polyurethanes/Polyesters/Polystyrenes/Polyvinyls
- Polyimides/Polyamides
- Bulk/Sheet/Epoxy Molding Compounds (BMC/SMC/EMC)
- Paints and coatings
- Graphite/glass-epoxy composites
- Composites and laminates



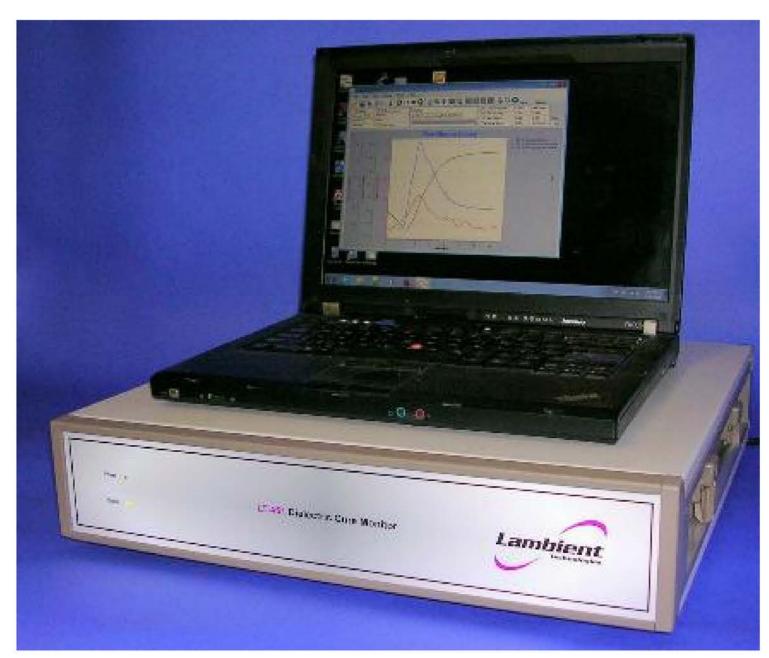
# PROCESSING ENVIRONMENTS





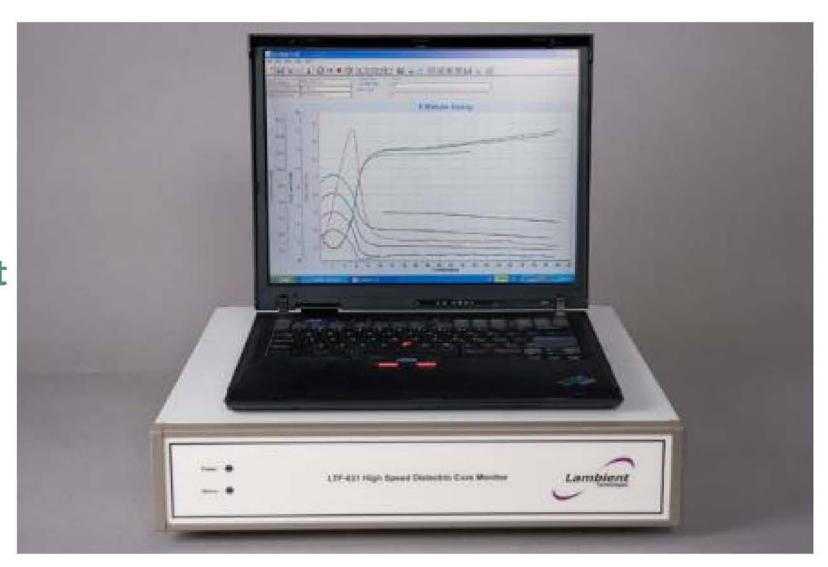
# LT-451 DIELECTRIC CURE MONITOR: OPTIMIZED FOR R&D

- Wide excitation frequency range
- 0.001 Hz to 100 kHz
- Available with 1, 2, or 4 channels
- Each channel has 1 dielectric and 1 thermocouple input
- Two digital start/trigger inputs, two digital outputs
- Four analog inputs (±10 VDC range)
- RS-232 communications or USB with converter
- CureView data acquisition and analysis software



# LTF-631 HIGH SPEED DIELECTRIC CURE MONITOR: OPTIMIZED FOR QA/QC

- Excitation frequencies
  - 10 Hz, 100 Hz, 1 kHz, 10 kHz
- Available with 1, 2, or 4 channels
  - Each channel has 1 dielectric and 1 thermocouple input
- Two digital start/trigger inputs, two digital outputs
- Maximum measurement speed is 50 ms/data point
- RS-232 communications or USB with converter
- CureView data acquisition and analysis software



#### LT-440 DIELECTRIC CHANNEL: OPTIMIZED FOR MANUFACTURING

- Frequency range—1 Hz to 100 kHz
- Available with 1 channel only
  - Each channel has 1 dielectric and 1 thermocouple input
- Two digital start/trigger inputs, two digital outputs
- RS-232 or RS-485 communications or USB with converter
- CureView data acquisition and analysis software
- Multiple LT-440 units may be connected on a single RS-482 line



### LTP-250A MICROPRESS

- Independent temperature control of upper and lower platens
- Temperature range: ambient to 350 °C with optional temperature controller
- Maximum applied force: 1500 pounds
- Platen dimensions: 3" x 3"
- Communicates with computer via RS-485 or USB with converter



### CERAMICOMB 1" REUSABLE CERAMIC SENSOR





- For use in presses, molds or harsh environments
- May be flush mounted in platen or mold
- Electrodes embedded in alumina substrate
- Thermocouple below ceramic surface
- Stainless steel sheath with a nominal 1.0" (2.54 cm) diameter
- Maximum operating temperature 250 °C

### UNITRODE (SINGLE ELECTRODE) REUSABLE SENSORS





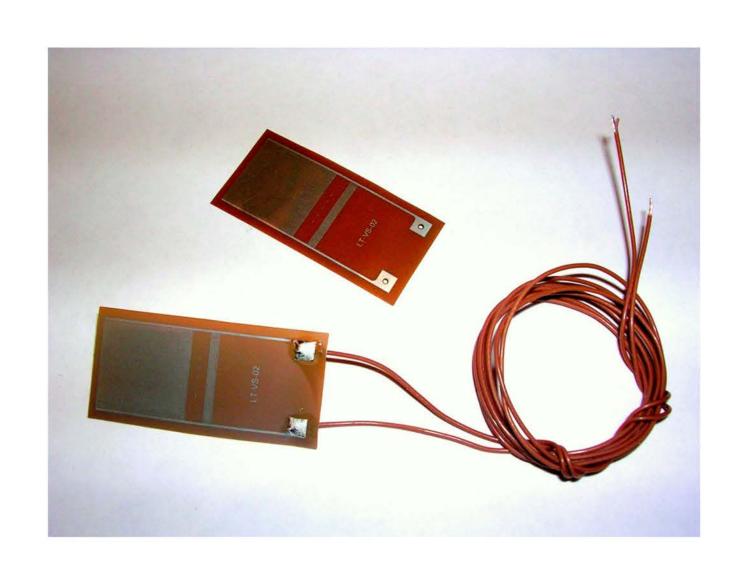




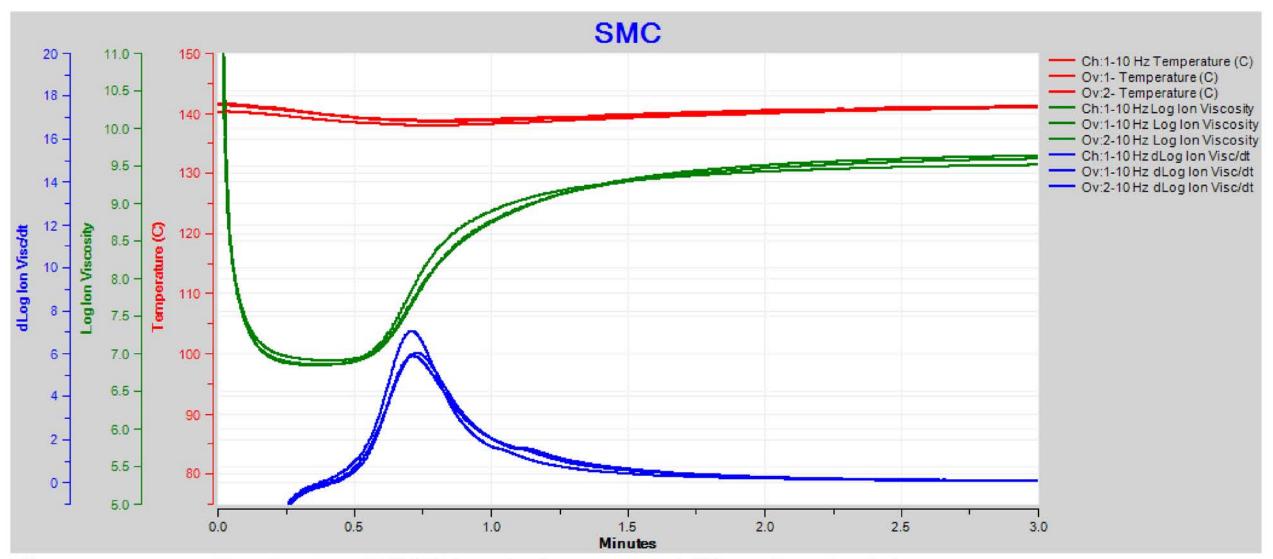
- For use in presses, molds or harsh environments
- May be flush mounted in platen or mold
- Electrodes embedded in high temperature thermoplastic substrate
- Unitrode-1": Stainless steel sheath with a nominal 1.0" (2.54 cm) diameter
  - Maximum operating temperature 250 °C
- Unitrode-10 mm / Unitrode-6 mm without sheath
  - Maximum operating temperature 200 °C

### MINI-VARICON DISPOSABLE SENSOR

- Inexpensive
- Electrodes on thin, flexible Kapton substrate
- Electrode array allows choice of two sensitivities
- 1.5" (3.8 cm) length
- 0.004" (100 um) thickness
- Surface measurement of dielectric properties
- Maximum operating temperature 350 °C without leads,
   200 °C with leads



#### **CUREVIEW DATA ACQUISITION AND ANALYSIS SOFTWARE**



Three consecutive tests of SMC to study repeatability of material Plot shows ion viscosity (green), slope of ion viscosity (blue) and temperature (red)

- Flexible and powerful data analysis capabilities
- For R&D, QA/QC and manufacturing
- Characterizes cure curves with Critical Points for SQC analysis

# QUESTIONS? WE'RE HERE TO HELP.



Huan Lee, Principal slee@lambient.com

Stephen Pomeroy, Principal spomeroy@lambient.com

649 Massachusetts Ave., Cambridge, MA 02139, USA 857-242-3963

PRECISION CURE MEASUREMENT SOLUTIONS FOR R&D, QA/QC AND MANUFACTURING https://lambient.com ©2024 Lambient Technologies LLC. All rights reserved. Stop guessing.